



tesa® 60406

Product Information



Hard grade PVC closed cell double sided foam tape 6.4mm thick (black). Ideal for use in the glazing market

Product Features

- tesa 604 Series is resistant to fungi, oxidation, UV and ozone. It also complies with A.A.M.A.**810-85 type 1 and AS 2047 standards.
- The closed cell foam can create a waterproof barrier when compressed, while still being flexible enough to seal uneven surfaces.
- The higher density foam has a greater resistance to water penetration than tesa 602 Series foam tapes, making it the ideal choice for sealing applications in the glazing market.

tesa 60406 is a 6.4mm hard grade closed cell PVC foam tape with an acrylic adhesive on both sides.

Note: 604 Series has a permanently elastic adhesive and is not suitable for bonding or mounting applications. The elastic adhesive prevents flanking, stopping the water passing between the foam and the glass or aluminium window frame.

Application Fields

tesa 604 Series foam tape is an approved primary glazing seal for domestic and commercial glazing systems.

Application ideas:

- Primary seal between the glass and metal frame in commercial and domestic windows and window walls
- Dampening vibrations between the metal frame and cladding in the transport industry

Product Construction

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|--------------------|---------|--------------------|----------|
| • Type of adhesive | acrylic | • Backing material | PVC foam |
| • Type of liner | paper | • Color | black |

Product Properties/Performance Values

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|-----------------------|-------|------------------------------------|-------|
| • Elongation at break | 160 % | • Temperature resistance long term | 90 °C |
|-----------------------|-------|------------------------------------|-------|

Adhesion to Values

- | | |
|-------------------------|----------|
| • Glass (after 14 days) | 7.8 N/cm |
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